

#### HOW AN MP-SERIES MOBILE COLUMN LIFT IS MADE





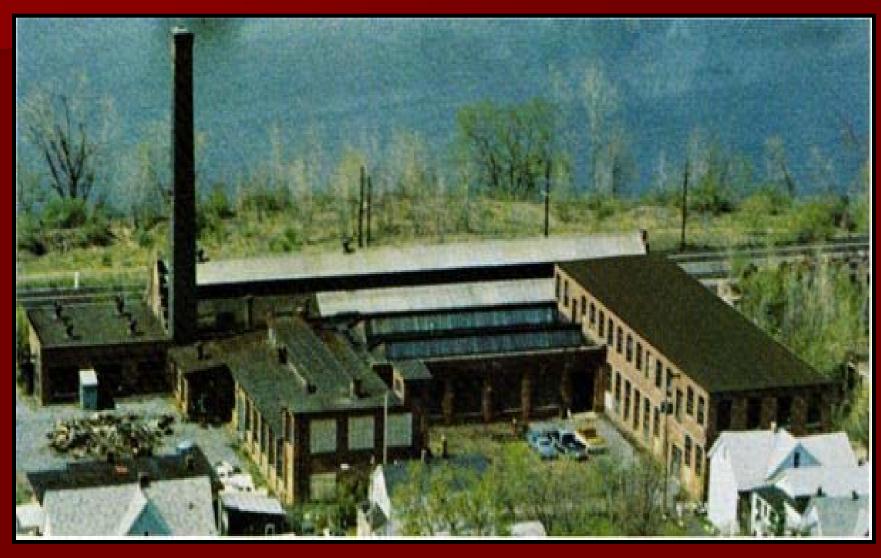






- Mohawk Lifts are 100% designed, engineered, built and assembled in the U.S.A.
- America's best lift investment, built to last a lifetime. Since 1981.

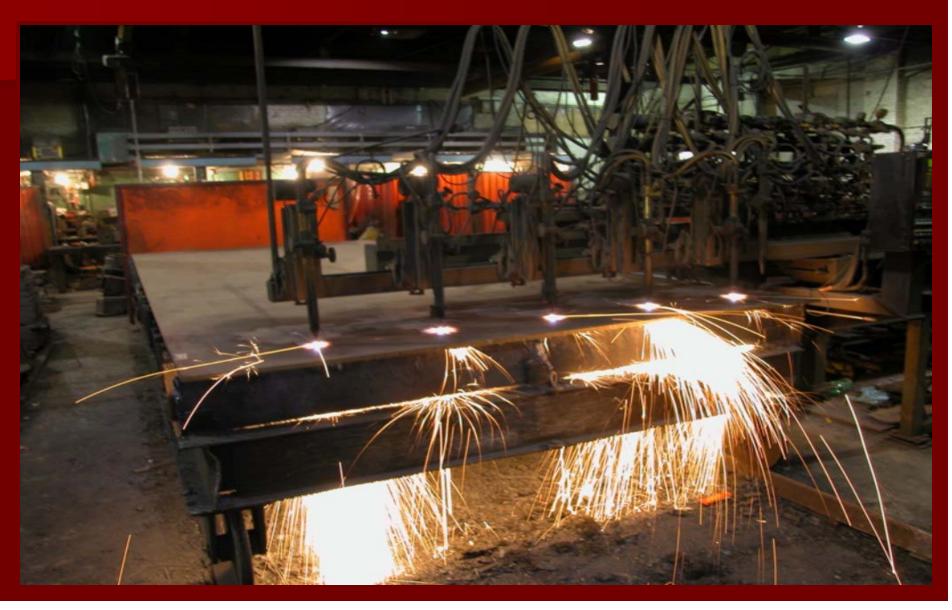
#### Overhead of the Mohawk factory on the banks of the Mohawk river.

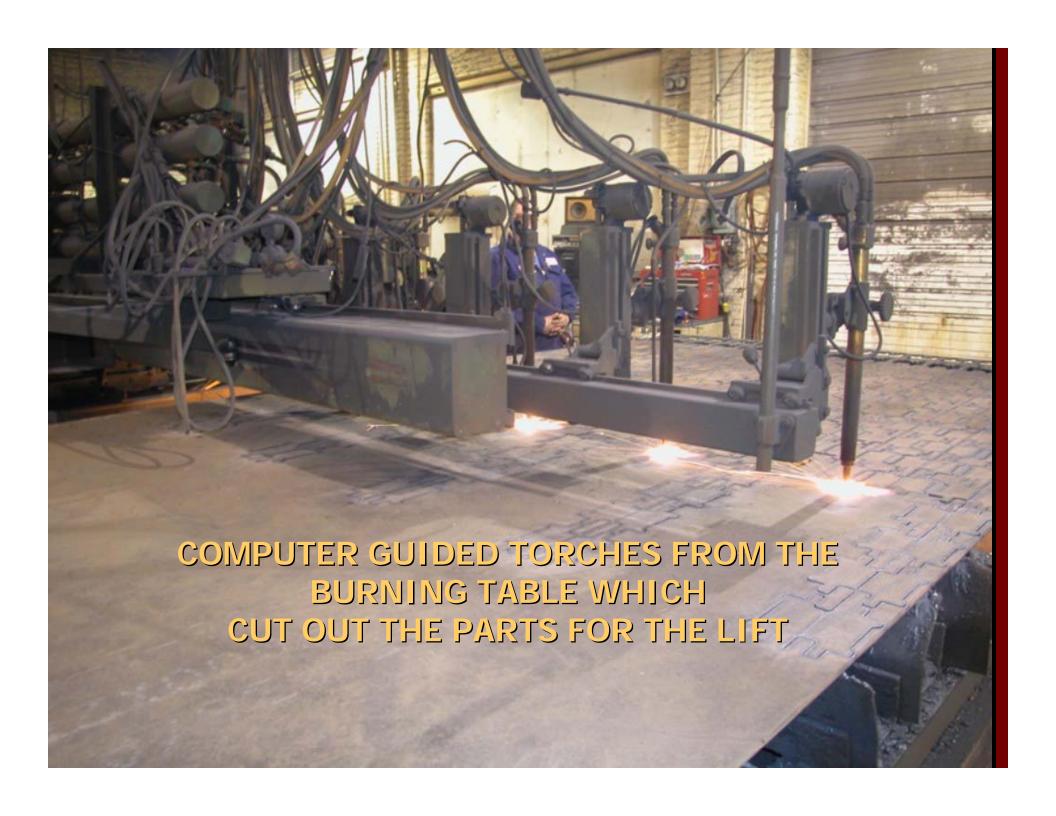


## NOW WE'LL SHOW YOU MOHAWK'S MOBILE COLUMN MANUFACTURING PROCESS



#### THE BURNING TABLE WHERE PLATE STEEL AND LIFT COMPONENTS ARE FLAME CUT







#### 3/4" STEEL BEING LOADED INTO THE WELDING JIG



### WELDING CRAFTSMAN LOCKING CHANNEL INTO THE JIG



#### WELDING PARTS IN JIG



#### PARTS OF LEG ASSEMBLY BEFORE WELDING



#### PARTS CLAMPED INTO LEG JIG



#### WELDING LEG



### CLAMPING BOTTOM PLATE TO FINISHED BASE



#### GRINDING LEG



### AIR CYLINDER REMOVING FINISHED LEG FROM JIG



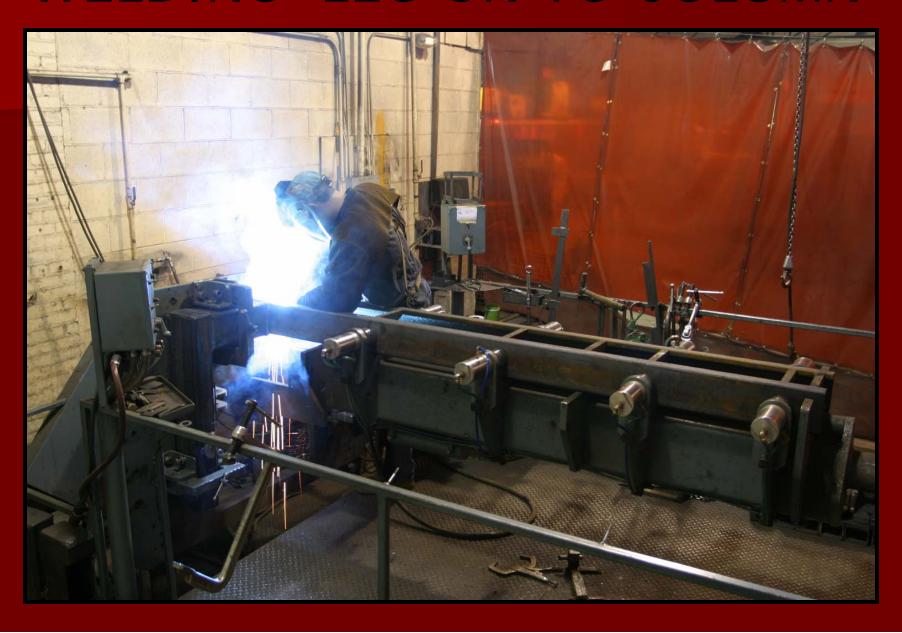
### INSERTING LEFT LEG BASE INTO MAIN COLUMN JIG



## WELDING JIGS ROTATE 360° GIVING WELDERS ACCESS TO ALL AREAS OF THE COLUMN



#### WELDING LEG ON TO COLUMN



CLOSE UP OF MOHAWKS HIGH **QUALITY** WELDING



### COLUMNS LATERAL SUPPORTS WELDED IN PLACE



### 3/4" THICK MECHANICAL LOCK PIVOT POINT.



### CLAMPING ON PALLET JACK SUPPORT





### STRUCTURAL SUPPORT GUSSETT TACKED TO COLUMN



#### MOUNTS FOR ENCODER AND LOCK RELEASE SOLENIOD





# COMPLETED COLUMN BEING REMOVED FROM THE WELDING JIG





WELDED COLUMN (COMPLETE)

#### GRINDING OFF WELD SPATTER



## TOP DOWN VIEW OF COMPLETED COLUMN SHOWING 3/4" FORKLIFT SECTIONS

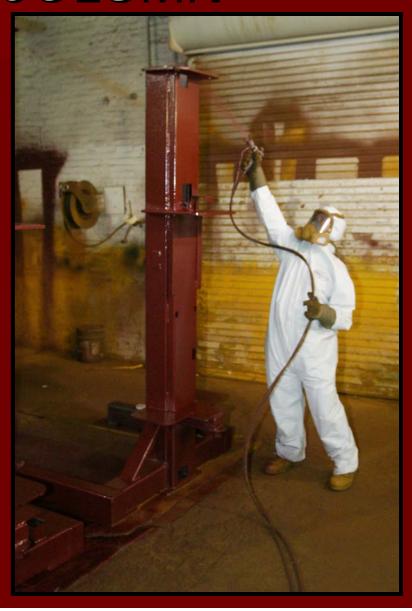


### COLUMNS IN PAINT BOOTH (TAPED AND READY FOR PAINT)



#### PAINTING COLUMN





### ADJUSTABLE LIFTING FORK PARTS BEFORE WELDING



# FORK ASSEMBLY TACKED (TOP OF FORK ASSEMBLY TACKED TO BASE AND TUBE)



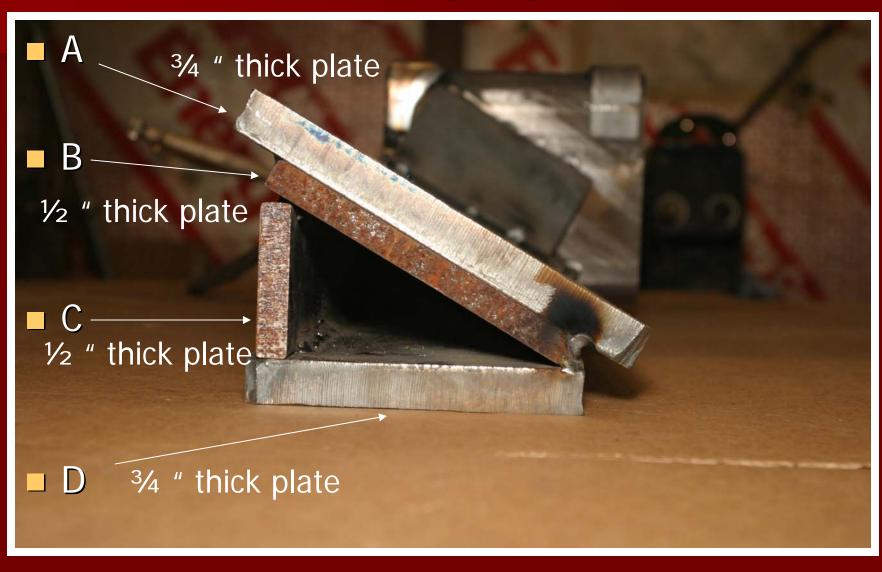
### WELDING ADJUSTABLE LIFTING FORK



### 22 INCH FORK ASSEMBLY TACKED & READY TO WELD



### END VIEW OF ADJUSTABLE LIFTING FORK



### ADJUSTABLE LIFTING FORKS SIDE BY SIDE



### PAINTING FORKS



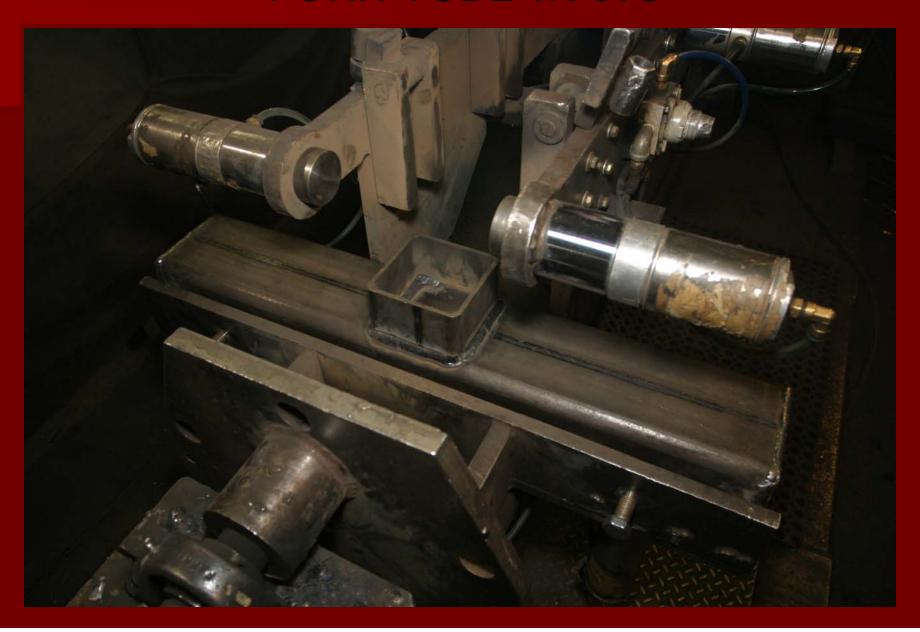
## CARRIAGE PARTS PRIOR TO WELDING



### LOWER FORK TUBE TOP VIEW



#### FORK TUBE IN JIG



#### PLACING CARRIAGE PARTS IN JIG



### LOCKING BEARING STUB SHAFTS IN PLACE



### TOP OF CARRIAGE ASSEMBLY





#### WELDING ON TOP OF CARRIAGE



## PLACING MECHANICAL LOCKING LADDER IN WELDING JIG



## TACKED LOCK LADDER CLAMPED IN JIG



### WELDING LOCK LADDER



#### REMOVING CARRIAGE FROM JIG



### MOVING WELDED CARRIAGES



#### PREPARING FOR PAINT BY REMOVING WELDING SLAG



# CARRIAGES READY FOR PAINTING



#### CARRIAGES BEING PAINTED



### PAINTED CARRIAGES (BACK VIEW)





#### COLUMN READY TO ASSEMBLE



# CYLINDER BOLTED INTO COLUMN



## FINISHED CARRIAGES READY FOR ASSEMBLY



## CARRIAGE BARREL BEARING AND SLIDE BLOCK





## CARRIAGES BEING PLACED IN COLUMN



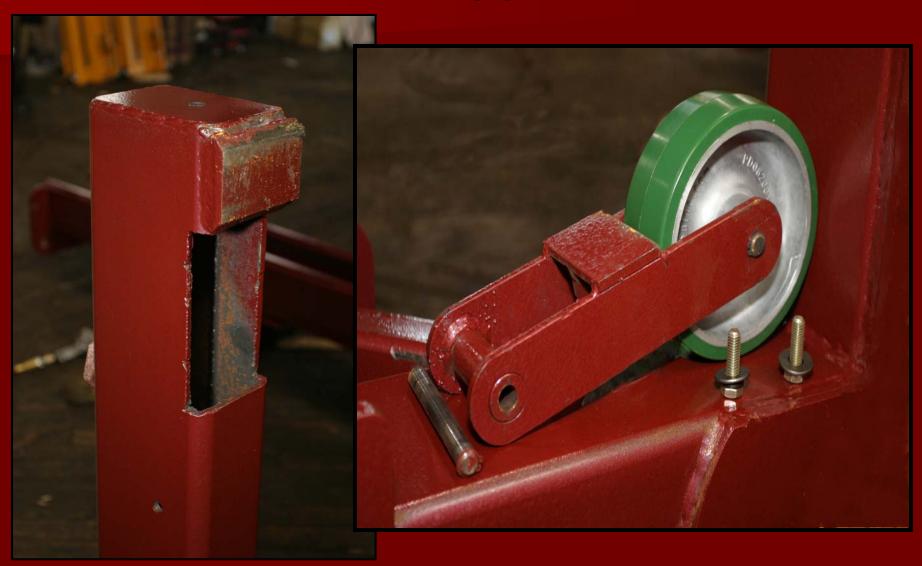
#### TOP VIEW OF COLUMN ASSEMBLY



## RETAINING BOLT BETWEEN CYLINDER & CARRIAGE



## LEG AND WHEEL RETRACTABLE WHEEL ASSEMBLY



### RETRACTABLE WHEELS INSTALLED



#### ENCODER INSTALLED IN COLUMN



#### ACCESS PORT IN COLUMN BACK



### MOUNTING CONTROL BOX



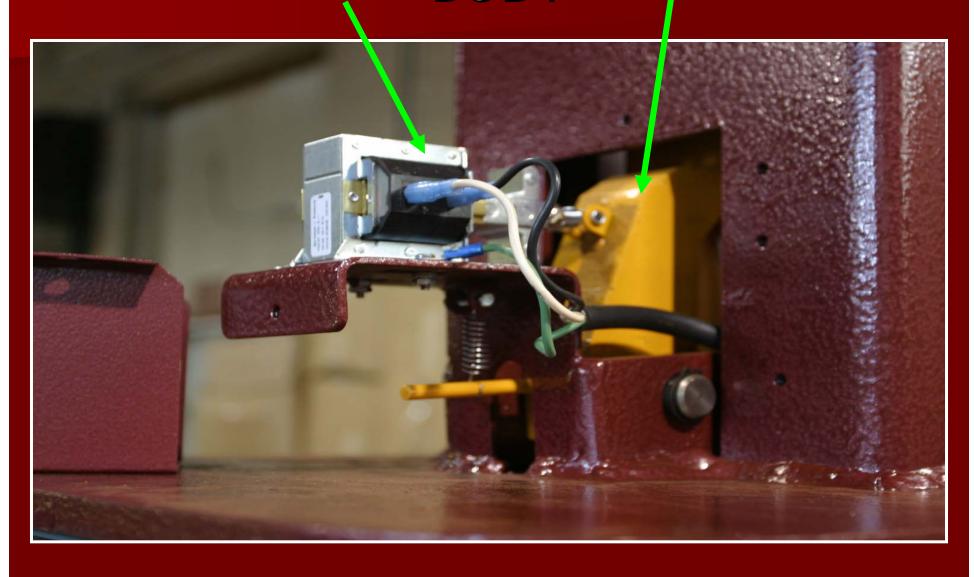


## MOUNTING OF POWER UNIT AND CONTROL BOX





## SOLENOID & 1½" THICK LOCK BODY



### ASSEMBLY OF DC (BATTERY OPERATED) COLUMN



### FRONT OF "DC" CONTROL BOX





CHARING UNIT110 VOLT AC

12 VOLT BATTERY(ONE OF TWO)

### "DC" CONTROL CONSOLE FROM SIDE VIEW SHOWING



- A) COMMUNICATION PORT
- B) 12 VOLT AUX. Port
- C) ON OFF SWITCH
- D)110 VOLT OUTLET TO RECHARGE BATTERIES

#### "DC" BOX LEFTSIDE



- Communication port
- Auxiliary outlet
- Descent alarm
- Hand pendant port

### FRONT VIEW AC CONTROL PANEL

Fault Light

Raise

Lower

Reset



Power Light

Park

■ Single –All-Pair Switch

Emergency Stop

### SIDE VIEWS OF "AC" CONTROL BOX

Communication Port

Power Cable Connection -

Lockable – Power Switch



#### SIDE VIEW OF "AC" BOX



**Communication Port** 

Hand Pendant Control Port

### TESTING BEFORE SHIPMENT



### FORK LIFT SHIPPING TUBES



### COMPLETED COLUMNS



### SHRINK WRAPPING TO SHIP





### COMPLETE AND PACKAGED LIFTS READY FOR SHIPPING



# MOHAWK MOBILE COLUMN LIFT OPTIONS



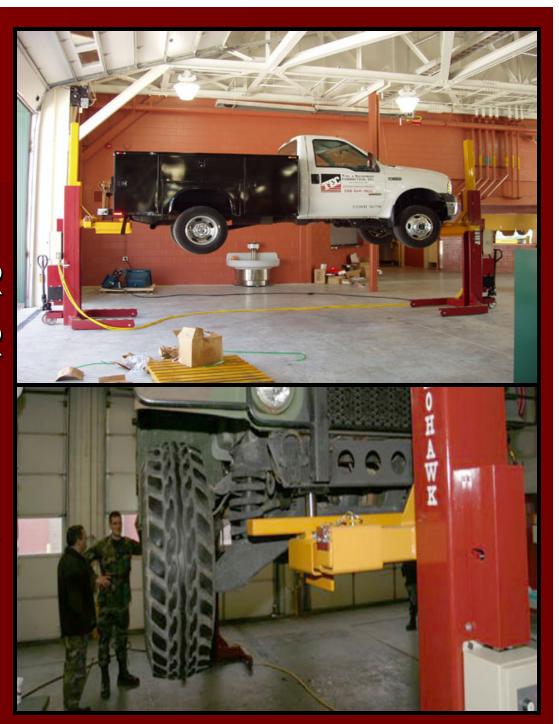






FRONT TO REAR
 BUMPER ADAPTER
 RAISES VEHICLES
 SO THE
 TIRES HANG FREE





### MP SERIES DOUBLE WIDE COLUMN

ONE COLUMNDOES THEWORK OF TWOFOR TANDEMREAR AXLES



## RV SLIDE ADAPTER

ALLOWS COLUMNS TO LIFT VEHICLES WITHOUT FORKS TOUCHING THE TIRES



#### HAND PENDANT CONTROL

ALLOWS TECH TO WALK AROUND AND SEE ALL **COLUMNS WHILE RAISING &** LOWERING THE LIFT



# WEIGHT GAUGE AND SLOPE INDICATOR



#### JACK STANDS

■ LOW, MEDIUM OR HIGH RISE JACK STANDS PERMIT COLUMNS TO BE REMOVED TO RAISE ANOTHER VEHICLE.







#### FORK LIFT ADAPTER

ALLOWS2 COLUMNS TOSERVICEFORK LIFTS





### CHASSIS LIFTING BEAM

• ALLOWS VEHICLES TO BE RAISED WITH TIRES HANGING FREE



### AUTO FRAME ADAPTER

LIFTS PASSENGER
 CAR AND TRUCKS
 FROM THE SIDE OF
 THE VEHICLE



### MOHAWK LIFTS

Proudly designed, welded & manufactured in the U.S.A.

#### ■ THANK YOU FOR WATCHING!

For more information please contact us at:

1-800-833-2006 or (518) 842-1431

www.mohawklifts.com